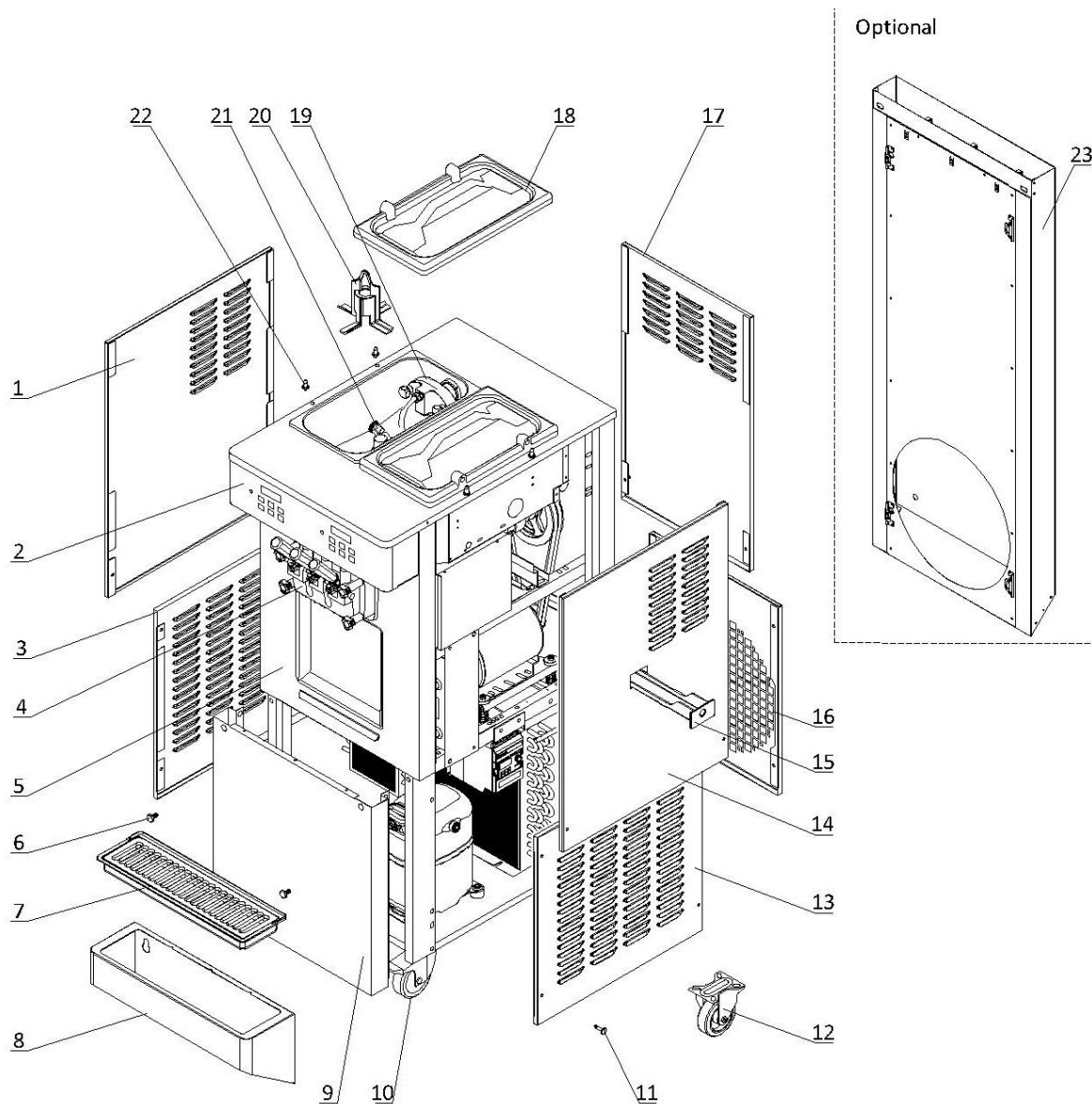


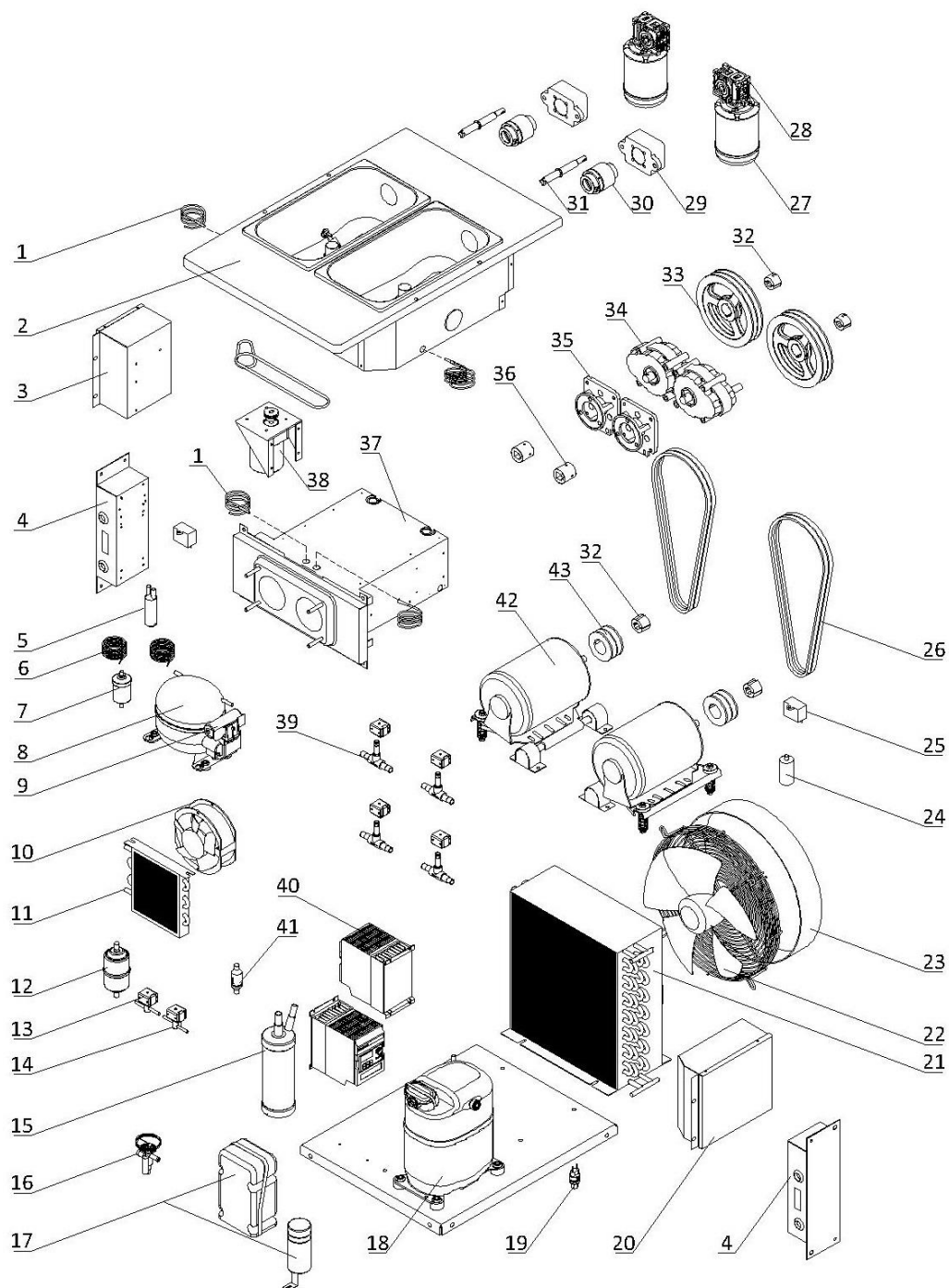
1. External Parts



1. External Parts

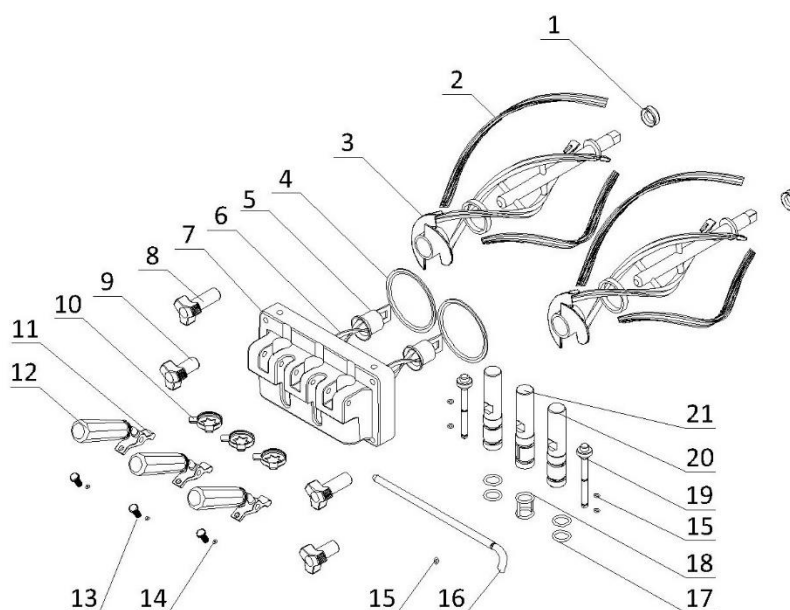
Item	Part Number	Description	Qty.
1	2.3.4.29.036	Panel - Upper Left	1
2	Page 6	Draw Switch and Front Control Panel	1
3	2.3.4.32.059	Panel - Lower Left	1
4	Page 5	Dispensing Door and Beater	1
5	2.3.4.26.098	Panel - Middle Front	1
6	3.6.39.004	Drip Tray Mounting Bolt	2
7	3.4.04.01.015	Front Drip Tray	1
8	2.3.4.45.667	Support - Front Drip Tray	1
9	2.3.4.27.061	Panel - Lower Front	1
10	3.3.05.02.001	Caster - Swivel	2
11	920.2.11.0002	Quarter-Turn Fastener	18
12	3.3.05.01.001	Caster - Fixed	2
13	2.3.4.32.058	Panel - Lower Right	1
14	2.3.4.31.039	Panel - Upper Right	1
15	3.4.04.02.001	Internal Drip Tray	1
16	2.3.4.25.055	Panel - Lower Rear	1
17	2.3.4.24.047	Panel - Upper Rear	1
18	3.4.03.01.004	Hopper Lid	2
19	Page 7	Air Pump	2
20	Page 8	Hopper Agitator	2
21	3.1.03.04.009	Mix Low Sensor	2
22	3.6.39.011	Hopper Lid Holder	4
23	920.1.08.0010	Air Chute Assembly (Optional)	1

2. Internal Parts



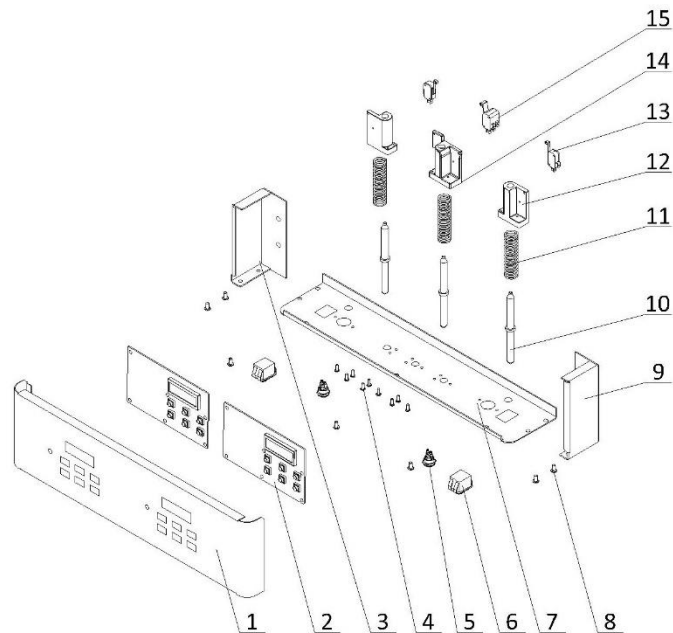
Item	Part Number	Description	Qty.
1	3.1.02.13.020	Temperature Probe - PT100	4
2	2.1.1.05.0164	Hopper Assembly	1
3	Page 10	Electrical Box - Left	1
4	Page 9	Control Box	2
5	3.2.04.07.001	Suction Accumulator	1
6	3.2.05.01.002	Capillary Tube	2
7	3.2.04.05.016	Filter Drier - Hopper	1
8	3.2.01.01.014	Auxiliary Compressor	1
9	3.2.01.01.014-1	Start Component - Compressor	1
10	3.2.03.01.005	Auxiliary Fan Motor	1
11	3.2.02.01.039	Auxiliary Condenser	1
12	3.2.04.05.002	Filter Drier - Cylinder	1
13	3.2.04.04.059	Solenoid Coil	6
14	3.2.04.04.069	Solenoid Valve Body - LDF2A01	2
15	3.2.04.08.001	liquid Receiver	1
16	3.2.04.01.033-1	Thermal Expansion Valve - #1	2
17	3.2.01.04.028	Start Component - Primary Compressor	1
18	3.2.01.02.063	Primary Compressor	1
19	3.2.04.06.005	High Pressure Switch	1
20	Page 10	Electrical Box - Right	1
21	3.2.02.01.007	Main Condenser	1
22	3.2.03.03.004	Main Fan Motor	1
23	2.1.3.50.0002	Fan Shroud	1
24	3.2.03.03.004-2	Capacitor - Fan Motor	1
25	920.2.12.0002	Capacitor - Motor - Air Pump	2
26	3.3.03.01.013	Belt - Motor to Beater	4
27	3.3.01.01.054	Motor - Air Pump	2
28	3.3.02.01.018	Gear Box - Air Pump	2
29	2.1.4.01.111	Bracket - Motor - Air Pump	2
30	2.1.4.01.017	Air Pump Seat	2
31	2.1.4.01.110	Shaft - Air Pump Seat	2
32	3.3.04.01.005	Bushing - 1008-16	4
33	3.3.04.02.007	Pulley - Gear Box	2
34	3.3.02.01.026	Gear Box - Beater	2
35	2.1.3.15.0009	Bracket - Gear Box	2
36	3.3.02.03.004	Coupling Drive	2
37	2.1.1.06.0152	Cylinder Assembly	1
38	Page 8	Agitator Motor	2
39	3.2.04.04.058	Solenoid Valve Body - KDF6H01	4
40	3.1.01.08.019	Inverter	2
41	3.2.04.05.013	Copper Strainer Filter	1
42	3.3.01.04.008	Motor - Beater	2
43	3.3.04.02.001	Pulley - Beater Motor	2

3. Dispensing Door and Beater



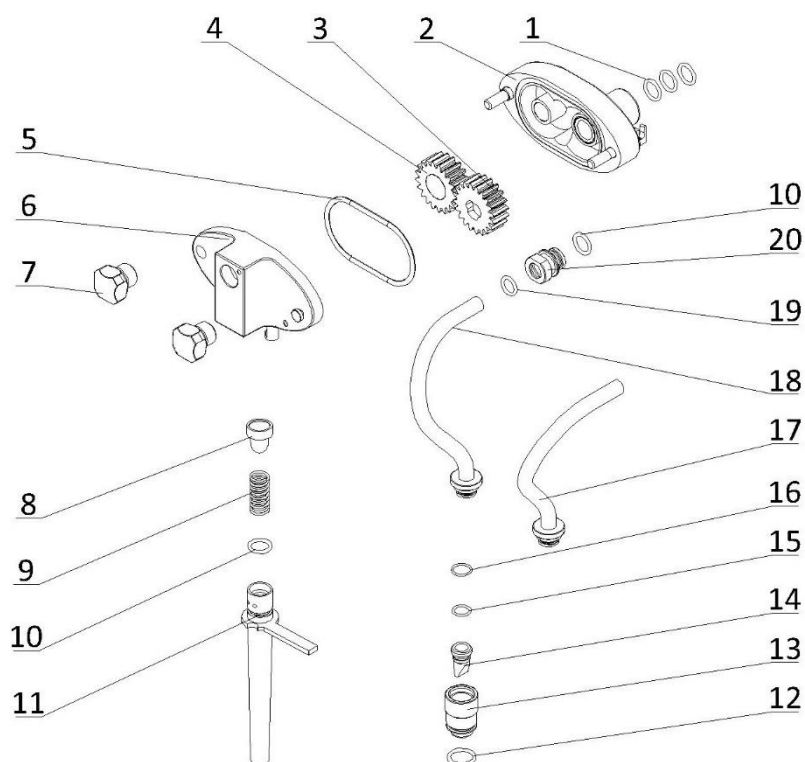
Item	Part Number	Description	Qty.
1	3.4.07.05.003	Gasket - Beater	2
2	3.4.02.02.009	Helix Beater Blade	4
3	2.1.1.25.0016	Double Helix Beater	2
4	3.4.08.02.007	Door Gasket	2
5	3.4.01.03.013	Helix Beater Guide	2
6	2.1.1.11.0014	Helix Beater Rod	2
7	2.1.3.14.0031	Dispensing Door	1
8	3.4.05.02.010	Hand Screw - Long	2
9	3.4.05.02.008	Hand Screw - Short	2
10	3.4.05.03.002	Design Cap	3
11	2.1.3.26.0001	Seat - Handle	3
12	3.4.05.01.001	Handle - Dispensing	3
13	3.6.39.009	Adjustment Screw - Handle	3
14	3.4.08.01.012	O-Ring - 3x1.5	3
15	3.4.08.01.013	O-Ring - 5.2x1.9	5
16	2.1.3.27.0029	Retention Pin - Handle	1
17	3.4.08.01.011	O-Ring - 19x3	4
18	3.4.08.01.019	H-Ring - 19x3x2	1
19	2.1.3.02.0015	Prime Plug	2
20	2.1.3.01.0009	Draw Valve - Side	2
21	2.1.3.02.0003	Draw Valve - Middle	1

4. Draw Switch and Front Control Panel



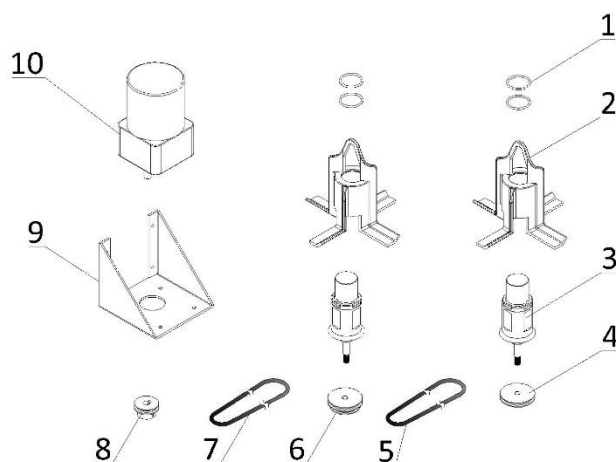
Item	Part Number	Description	Qty.
1	2.3.4.36.024	Panel - Overhead Front	1
2	2.2.1.01.0009	Control Board	2
3	2.3.4.37.044	Panel - Overhead Left	1
4	3.6.22.028	Screw - M4x12	9
5	3.1.03.04.046	Button Switch	2
6	3.1.03.03.003	Rocker Switch	2
7	2.3.4.39.042	Panel - Overhead Bottom	1
8	3.6.22.010	Screw - M5x10	7
9	2.3.4.38.042	Panel - Overhead Right	1
10	2.1.3.50.0066	Shaft - Draw Switch	3
11	3.6.03.012	Spring - Shaft - Draw Switch	3
12	3.4.07.06.008	Bracket - Micro Switch&Shaft&Spring	2
13	3.1.03.01.002	Micro Switch - KW-7-2	2
14	3.4.07.07.009	Bracket - Micro Switch&Shaft&Spring - Center	1
15	3.1.03.01.003	Micro Switch - KW-7-2 II	1

5. Air Pump



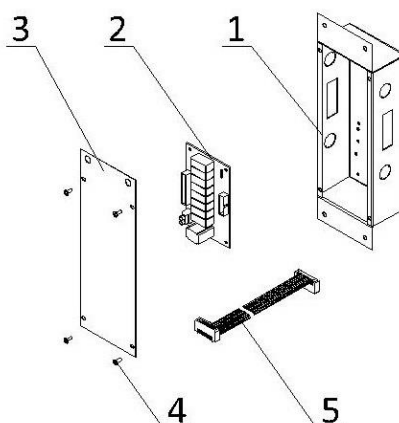
Item	Part Number	Description	Qty.
1	3.4.08.01.025	O-Ring - 15.8x2.4	6
2	2.1.4.01.004	Shell Rear - Air Pump	2
3	2.1.4.01.013	Driving Gear - Air Pump	2
4	2.1.4.01.012	Driven Gear - Air Pump	2
5	3.4.08.01.041	Seal - 71.8x3	2
6	2.1.4.01.003	Shell Front - Air Pump	2
7	2.1.4.01.077	Hand Screw - Air Pump	4
8	3.4.07.06.003	Plug - Suction Tube	2
9	3.6.03.018	Spring - Suction Tube	2
10	3.4.08.01.003	O-Ring - 13.5x2.5	4
11	2.1.4.01.089-2	Suction Tube - Air Pump	2
12	3.4.08.01.006	O-Ring - 16.8x2.4	2
13	2.1.4.01.039	Connector - Lower/ Hopper	2
14	2.1.4.01.035	Check Valve	2
15	3.4.08.01.040	O-Ring - 11.2x1.4	2
16	3.4.08.01.024	O-Ring - 13x1.5	2
17	2.1.4.01.041	Injection Tube - Air Pump - Left	1
18	2.1.4.01.042	Injection Tube - Air Pump - Right	1
19	3.4.08.01.008	O-Ring - 11.5x2.5	2
20	2.1.4.01.087	Connector - Upper/ Pump	2

6. Hopper Agitator



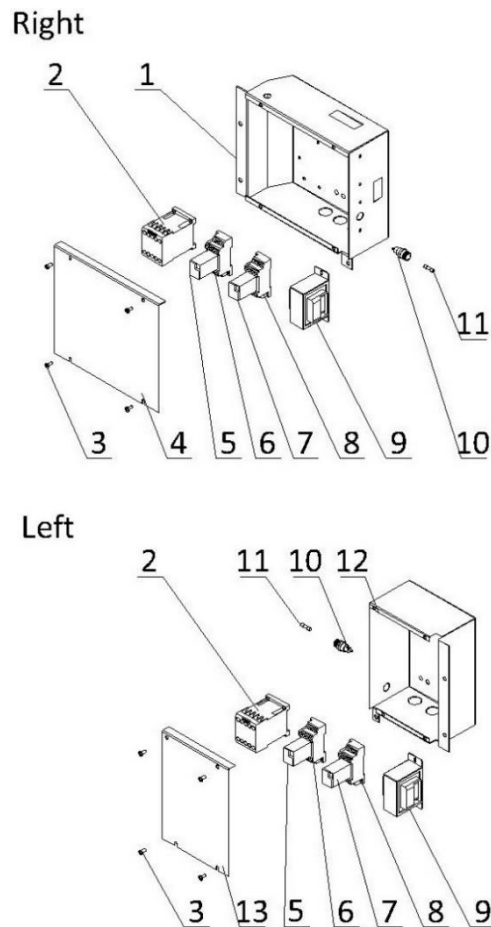
Item	Part Number	Description	Qty.
1	3.4.08.01.034	O-Ring - 31x2	4
2	2.1.1.23.0005	Blade - Hopper Agitator	2
3	2.1.1.12.0003	Agitator Assembly	2
4	2.1.4.02.015	Pulley - Hopper Agitator - Single	1
5	2.1.4.08.003	Belt - Hopper Agitator - 610mm	1
6	2.1.4.02.016	Pulley - Hopper Agitator - Double	1
7	920.2.09.0010	Belt - Hopper Agitator - 270mm	1
8	3.3.04.04.008	Pulley - Hopper Agitator - Drive	1
9	2.3.4.45.007	Bracket - Agitator Motor	1
10	3.3.01.01.062	Motor - Agitator	1

7. Control Box



Item	Part Number	Description	Qty.
1	2.2.4.23.0001	Control Box	2
2	2.2.1.01.0007	Power Board	2
3	2.2.4.23.0002	Cover - Control Box	2
4	3.6.19.001	Screw - M4x8	8
5	3.1.04.01.003	Ribbon Cable	2

8. Electrical Box



Item	Part Number	Description	Qty.
1	2.2.4.19.0012	Electrical Box - Right	1
2	3.1.01.01.010	Contactor	2
3	3.6.19.001	Screw - M4x8	8
4	2.2.4.22.0016	Cover - Electrical Box - Right	1
5	3.1.01.03.029	Intermediate Relay - HH54P-L	2
6	3.1.01.03.031	Base - Relay - TP514X1-E	2
7	3.1.01.03.033	Intermediate Relay - HH62P-L	2
8	3.1.01.03.021	Base - Relay - TP68X1-E	2
9	3.1.01.04.002	Transformer	2
10	3.1.02.08.012	Seat - Fuse	2
11	3.1.02.08.003	Fuse	2
12	2.2.4.18.0008	Electrical Box - Left	1
13	2.2.4.21.0014	Cover - Electrical Box - Left	1